

Canary User Conference

August 11-14 State College, Pennsylvania



Optimizing Wind and Solar Farms with The Canary System



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AT A GLANCE: ENERGY COMPANY





+1,300 Employees



29 Power Plants

Energy Mix



58% Renewable

42% Thermal



Installed Capacity





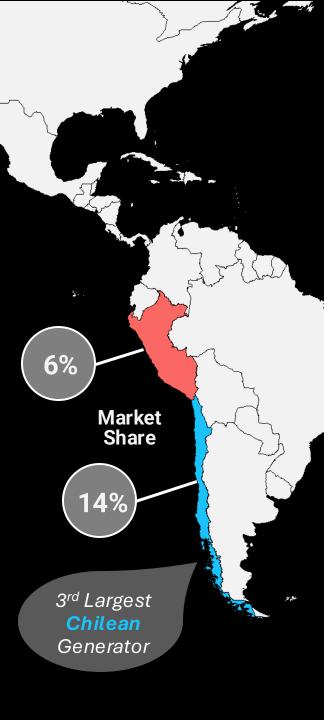
572 MW



Projects pipeline

~6,100 MW Renewable Capacity







DEPLOYMENT PLANTS OVERVIEW



Diego de Almagro Sur **PV Plant**



Horizonte Wind Farm

Largest in Chile
#2 in Latin America







232 MWp / +470,000 PV Modules

816 MW / 140 Wind Turbines





~6k Trackers / 6 Weather Stations

160m Rotor Ø / 100m Hub Height



· 。 。

32 MWh BESS (Exp. to +900 MWh)

Covers ~8,000 ha / ~80 km²



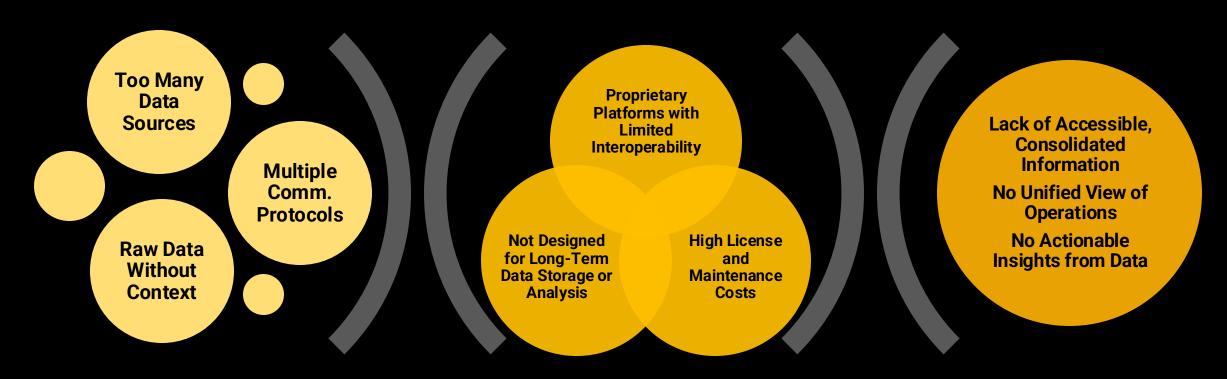
Generation equivalent to the consumption of







PROBLEM STATEMENT



Devices & Field Data

SCADA Systems

Business Level



CHALLANGE STATEMENT

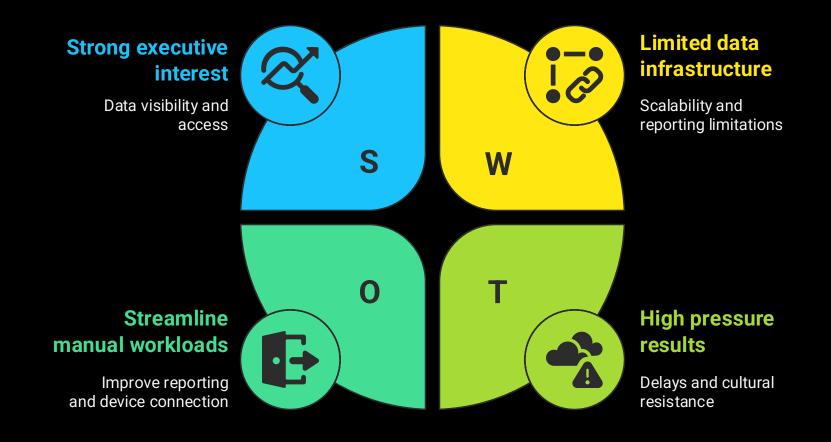
Colbún's Challenges with Renewable Energy Assets

| Characteristic | Traditional SCADA | Company Needs |
|---------------------------------|--|---|
| Field Device Connection | Proprietary system dependent | Direct connection, bypassing SCADA |
| ्रि≅र्ट Data Incorporation | Limited data incorporation | Incorporate all available tags/variables |
| Asset Monitoring | Limited real-time detection | Granular, near real- time diagnostics |
| Set ■ Data Consolidation | Difficult to consolidate diverse sources | Actionable insights for O&M teams |
| KPI Monitoring | Limited user-friendly tools | Scalable, self-service analytics |
| Reporting | Manual reportability | Automated reports for maintenance |



DETAILED ANALYSIS

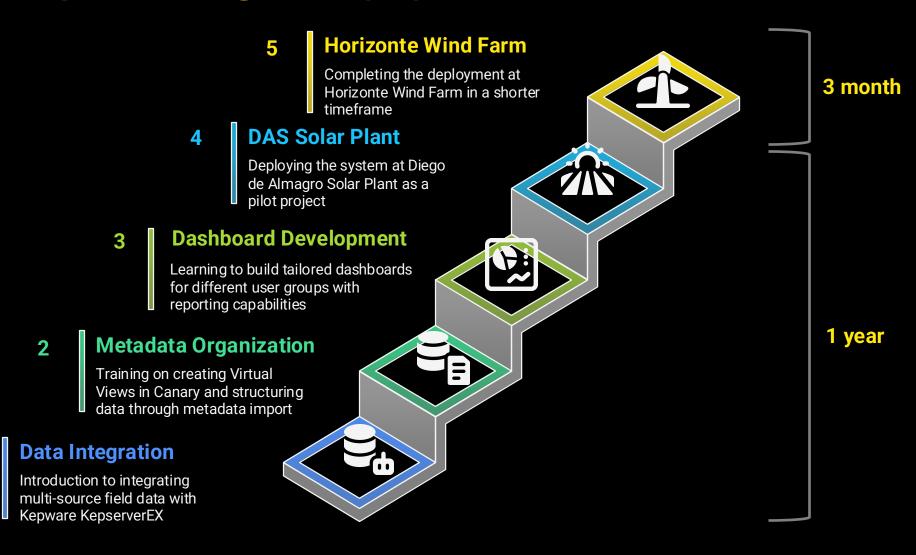
Colbún's Renewable Assets Management





SOLUTION EXPLORATION

Implementing Canary System at Colbún





SOLUTION CHARACTERISTICS















Solar Power Plant **Diego de Almagro**

171 Modbus Devices 6 IEC61850 2 OPC UA 67,000 Tags + 30,000 Calculated 70 Calculation Rules + 10 Events 1,500-2,000 Updates / Sec 650 Gb (18 months of data)

Periodic reports Canary API to Power BI and Excel Add-In

Wind Power Plant **Horizonte**

2 OPC UA Servers

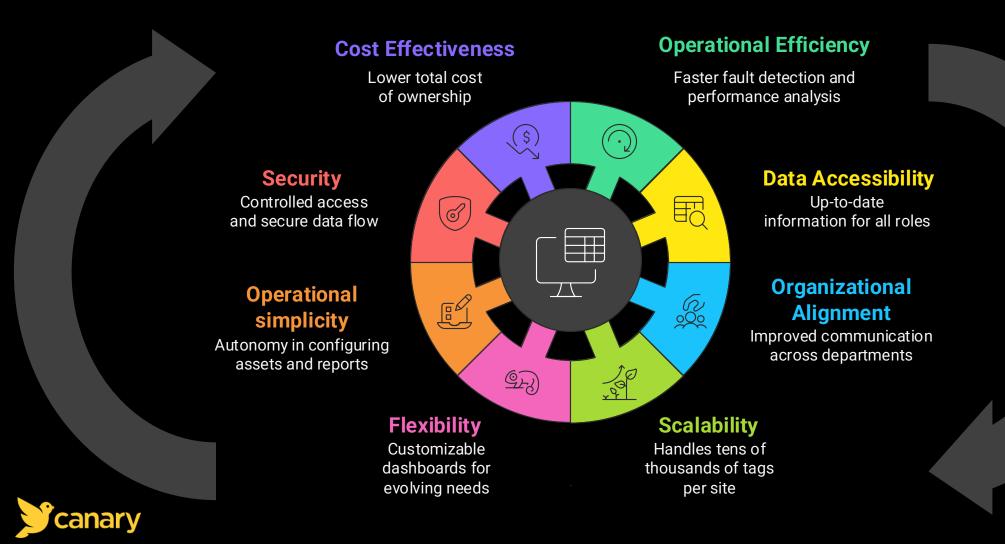
29,500 Tags + 7,400 Calculated 29 Calculation Rules + 2 Events 300-500 Updates / Sec 38.5 Gb (3.5 months of data)

Periodic reports Canary API to Power BI and Excel Add-In



RESULTS AND IMPACT

Canary System Outcomes



RESULTS AND IMPACT: DIEGO DE ALMAGRO

AXIOM DASHBOARDS: Condition Monitoring and summary display



RESULTS AND IMPACT: DIEGO DE ALMAGRO

EVENTS: Detection of combiner boxes with disconnected string

Combiner Box Production

Combiner Box
Current Expected

String Current Expected

Estimation of Disconnected Strings

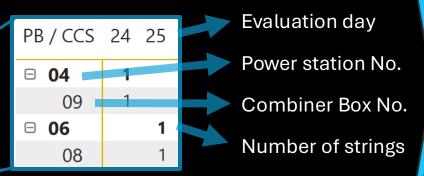


Daily Canary
Event

REPORTS: Power BI dashboard fed via Canary API

Weekly & daily reports









RESULTS AND IMPACT: HORIZONTE

AXIOM DASHBOARDS: Condition Monitoring near real time, and

effective Contract control on OEM 0.00 BLADE ANGLE [°] 90.05 0.00 ROTOR SPEED [RPM] 0.00 26.00



RESULTS AND IMPACT: HORIZONTE

SCRIPTS: Easy implementation to monitor the health of similar assets at different timestamps



```
private const string TagX = "GEN.RotSpd";
       private const string TagY = "BOP.WMeas";
       private const string TagX_2 = "MET.WdSpd";
       private const string TagY 2 = "BOP.WMeas";
       private const string TagX 3 = "BOP.WMeas";
       private const string TagY 3 = "ROT.BlJntAngAvgS60s";
       private const string TagX 4 = "YAW.NacPosNorthCrd";
       private const string TagY_4 = "BOP.WMeas";
       private const string TagX 5 = "YAW.NacPosNorthCrd";
       private const string TagY 5 - "MET.WdDirAbs";
       private const string TagX_6 = "TUR.TSR Ins Calc";
       private const string TagY_6 = "TUR.Cp_Ins_Act_Calc";
       private const string TagX_7 = "MET.WdSpd";
       private const string TagY_7 = "BOP.Turb_Intens_Calc";
       public void OnApplicationLoaded(UrlParameter[] urlParameters)
          for (int i = 1; i <= 148; i++)
               string wtgName = $"WTG {i:00}";
               wtgList.Add(wtgName);
               bool isNorte = (i >= 1 && i <= 64) || (i >= 83 && i <= 88);
               string prefix = isNorte ? NortePrefix : SurPrefix;
               _wtgPathMap[wtgName] = prefix;
           if (Screen.ScreenControls.ContainsKey("ListBox1"))
               ListBox1.Items = _wtgList.ToArray();
```



RESULTS AND IMPACT

DIEGO DE ALMAGRO SUR: "Canary for multi-asset monitoring and automatic anomaly detection"



A direct reduction of



+15,000 USD

In maintenance costs ~950 man-hours yearly





First detection with Canary avoided losses of

 \sim 5,000 USD/Month

from disconnected strings

HORIZONTE: "Canary for effective and systematic Contractual Management with Wind Assets"



Each day without status monitoring





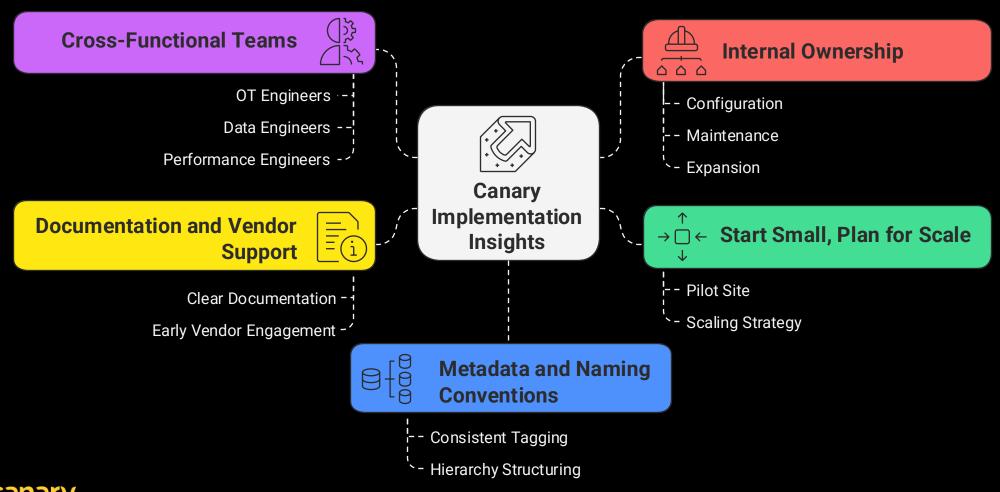
~3,200 USD/Day

in Liquidated Damages from OEM



LESSONS LEARNED

Key Insights from Canary Implementation





ONGOING FOCUS

Standardize

Metadata and Tag

Conventions

Implementing consistent

data management

practices across plants

Colbún's Strategic Initiatives for Renewable Energy





Strengthen Internal Ownership

Empowering engineers and analysts to manage the platform independently



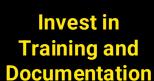
Expand Canary to Other Sites

Extending the Canary system to additional renewable energy sites



Enhance Integration with Business Systems

Improving connectivity with asset management and energy forecasting systems



Providing training and documentation for key tools like Kepware



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